
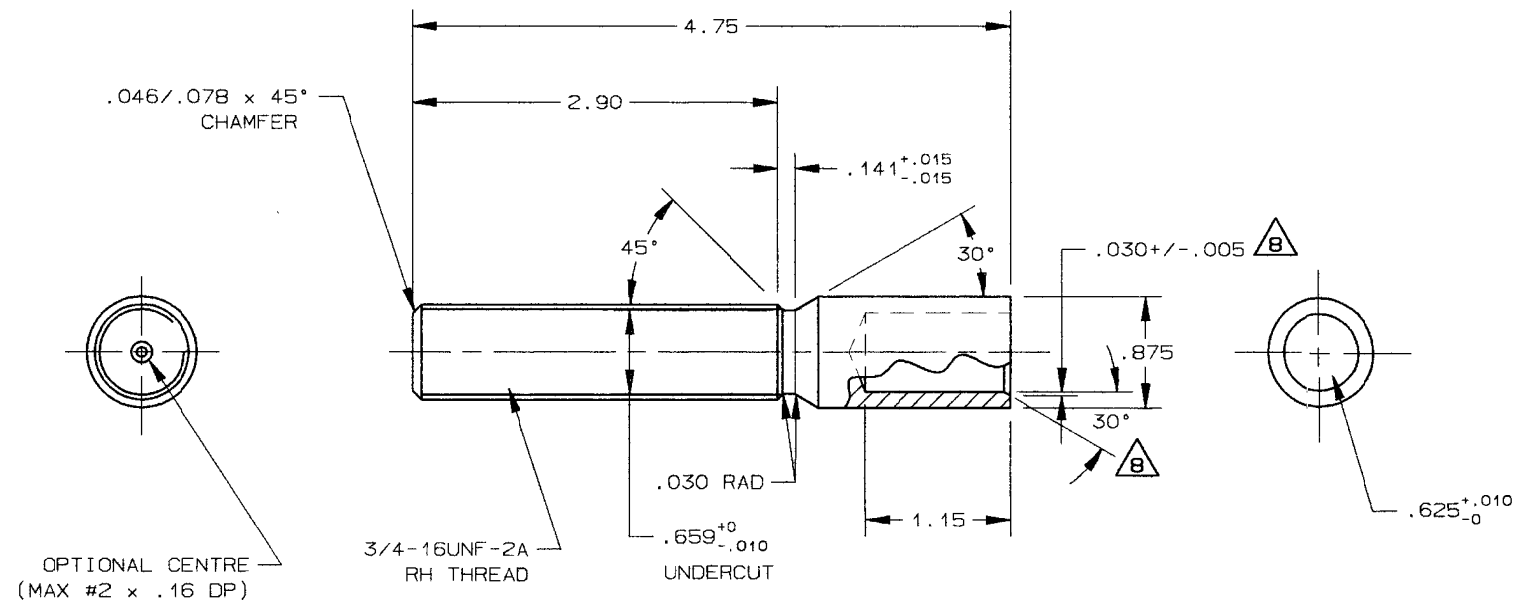


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Record of Revisions				
REV.	Date	Description of changes	by	approved
N/C	08 JAN 99	INITIAL RELEASE	TM	T MARTIN
A	01 FEB 00	DCN B80705NC1 INCORPORATED	TM	T MARTIN
B	09 OCT 03	DCN B80705A1 INCPD DCN B80705A2 INCPD DCN B80705A3 INCPD	TM	




NOTES:

1. MACHINE ALL OVER.
2. REMOVE ALL BURRS AND SHARP EDGES.
3. THREADS TO BE MANUFACTURED PER MIL-S-7742.
4. SURFACE FINISH 64 MICRO-INCH OR BETTER.
5. MAGNETIC PARTICLE INSPECT PER ASTM-E-1444.
6. CADMIUM PLATE PER QQ-P-416 CLASS 3, TYPE II.
7. THIS PART SUPERSEDES AB5802-11.
8. OPTIONAL CHAMFER TO PERMIT USE OF CENTRE STEADY.
9. MATERIAL: 4130 STEEL BAR TO AMS6348 OR MIL-S-6758 (NORMALIZED).



B80701	
NEXT ASSY	
DWG SIZE: C	

		-1	STUD	SEE NOTE 9
PART NO.		DESCRIPTION		MATERIAL
QUANTITY PER		LIST OF MATERIALS		
UNLESS OTHERWISE SPECIFIED dimensions are in inches  Tolerances on: Decimals Angles .XXX ±.010 ±1/2° .XX ±.03 .X ±.1		APPROVALS	DATE	 NORTHERN AERO INDUSTRIES 1845 ST. MATTHEWS AVENUE WINNIPEG, MANITOBA R3H 0A8
		DRAWN: T MARTIN	16 JAN 98	
		CHECKED:		
		PROJECT ENGINEER		DETAIL - STUD, FEMALE, ENGINE MOUNT
		STRESS:		CODE IDENT NO. 36929
		AVIONICS:		DWG. NO. B80705
				REV. B
		SCALE: FULL		SHEET 1 OF 1